

<b>TPM CIRCLE NO:</b>	<b>ACTIVITY</b>	<b>KK</b>	<b>QM</b>	<b>PM</b>	<b>JH</b>	<b>SHE</b>	<b>OT</b>	<b>DM</b>	<b>E&amp;T</b>	
<b>TPM CIRCLE NAME:</b>	<b>LOSS NO. / STEP</b>									
<b>DEPT: Machine Shop</b>	<b>RESULT AREA</b>	P	Q	DEF :- A	C	D	S	M		
<b>CELL: ----</b>	<b>CELL NAME: ----</b>	<b>MACHINE / STAGE: Shop Floor</b>					<b>OPERATION: ----</b>			

## KAIZEN IDEA SHEET

F/IMS/05

**KAIZEN THEME:** To reduce Stationary cost in Material Identification system.

**WIDELY/DEEPLY:**

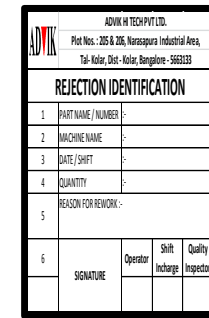
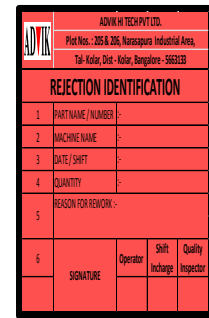
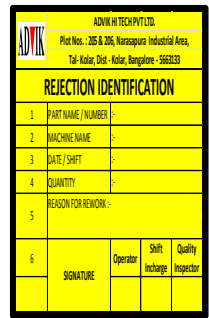
**PRESENT STATUS:** Cost of each Identification Tag is INR 1/- per piece.

### Plan for Identification from Outsourcing

**BEFORE**

**IDEA:** Plan for Internal printing .

**COUNTERMEASURE :** Provided Blank Color A4 sheets & Changed Identification tag for internal production .



**AFTER**

<b>BENCHMARK</b>	<b>INR 1.0/-</b>
<b>TARGET</b>	<b>INR 0.50/-</b>
<b>KAIZEN START</b>	<b>06.12.16</b>
<b>KAIZEN FINISH</b>	<b>09.12.16</b>

**TEAM MEMBERS:**  
Mr. Praveen Jannu ,  
Mr. Mallikarjuna, Mr. Pradeep Kini

**BENEFITS:**  
1. As per Annual requirement INR 4500/- Stationary cost saving .  
2. No dependent on outsourcing.

**KAIZEN SUSTENANCE**

**WHAT TO DO :** Ir reversible Kaizen.  
**HOW TO DO :** -----  
**FREQUENCY :** One time action.

**WHY - WHY ANALYSIS :-**

**Why1:** Cost of each Identification Tag is INR 1/- per piece.

**Why2:** Outsourcing done for printing & paper material.

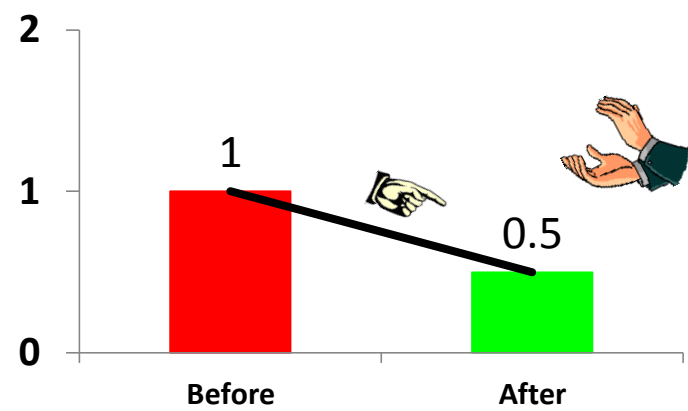
**ROOT CAUSE:-** Outsourcing done for printing & paper material.

**REGISTRATION NO. & DATE:** #1399,10.12.2016

**REGISTERED BY:** Mr. Guru Bassappa

**MANAGER'S SIGN:** Mr. Chamaraj

**RESULT:-** Stationary Cost reduced from INR 1/- to INR 0.5/- per piece.



**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
INR 2250/-	-----	INR 2250/-

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SR. NO.	CELL	TARGET	RESP.	STATUS
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No Scope in P14